



Please use safe practice for removal and installation of bushings (including eye protection):

- HTR suggests cutting most of the way through the bushing to be removed using a rotary tool with a small ball burr, preferably at the existing split in the bushing to relax the interference fit
- Use Loctite green (648 or equivalent) sleeve retaining compound on outer side of bushing and on surface of fit
- Install new bushing using a properly sized bushing push tool and preferably a hydraulic press